



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D145-762-103
Job Sheet 202616



Part No: D145-762-103

Job Qty: 2 pcs

Part Name: Cable Cutter Compatibility Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Due Date: 11/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D117-762 REV.F IPP REV:A 13.11.14 NEW ISSUE DD VERF:JLM IPP REV:B 15.06.11 IIN REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S230275



Part: D145-762-103

Job No: 202616

Serial No/Batch: S230275

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/04/04, TC STC LoA RI

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	2 pcs	11/6/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		DAS
				QC 4 - 75		78 NOV 08 2019
				QC 4 - 78		9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	11/6/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		DAS
				Packaging 3 - 25 - B4B		78 NOV 08 2019
				Packaging 3 - 26 - B4B		9-89
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	2 pcs	11/6/19	0.00 0.00	DC - 1 - B4B		NOV 08 2019
				DC - 2 - B4B		NOV 08 2019
140 QC 21 - FG	2 pcs	11/6/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		NOV 08 2019
				QC 21 - SA - 53		DAS 70 FG Dack

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D145-762-103

10/31/2019,

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

135 - Photocopy bluefile & type labels per PPP D145-762-103 CHG002
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C44A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	FH128014x3 5230200x1.
D4764-1	Bushing	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5225309
MS21043-4	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5225048
NAS1149C0432R	Washer (AN960C416L)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5809072

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C44A	4	3	0
	D4764-1	8	118	0
	MS21043-4	4	1,051	0
	NAS1149C0432R	8	2,052	0

Part Specifications

Specifications could not be found.

Plex 10/31/19 10:57 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐				DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐				Date : _____ Sequence #: _____ QTY Affected : _____		MRB (QS1042)																																	
Description Work Order Deviation						Disposition																																							
Completed By						Lead hand / Supervisor						QC / QA Coordinator																																	
Root Cause Operator ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ Material ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ Human Factors ☐ ☐ ☐						FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>												Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details:																																													

5.8 BK 117 C2-D2 Ground Handling Kit

QTY -061	P/N	DESCRIPTION
X	D145-762-061	GROUND HANDLING KIT
2	AN6C52A	BOLT
2	D5300-1	GHL BUSHING
2	D5301-1	GHL PLUG
2	MS21043-6	NUT

5.9 D117-762-101 Settling Protector Kit Parts List

QTY -101	P/N	DESCRIPTION
X	D117-762-101	SETTLING PROTECTOR KIT
6	D3663-1	BUSHING
6	D3664-1	SPACER

5.10 D117-762-103 Cable Cutter Provision Kit for BK 117 C-2 (EC 145) Parts List

QTY -103	P/N	DESCRIPTION
X	D145-762-103	CABLE CUTTER PROVISION KIT
4	D4764-1	BUSHING
2	AN4C44A	BOLT
2	MS21043-4	NUT
4	NAS1149C0432R	WASHER

5.11 D117-762-105 Cable Cutter Provision Kit for BK 117 D-2 (H 145) Parts List

QTY -105	P/N	DESCRIPTION
X	D145-762-105	CABLE CUTTER PROVISION KIT
2	AN5C35A	BOLT
2	MS21043-5	NUT
4	NAS1149C0532R	WASHER

Change Record

PAGE 1 OF 1

Part Number: D145-762-103

Description: CABLE CUTTER PROVISIONS[illegible]